



45AK



Table with specifications: Series (45AK), Code (45A 025 075 BK1), Connections (G 1 M), Model (GPA 20-7,5 III 130), Centre distance (130 mm), Max. head (7,5 m.w.g.), Cables (1 m), Weight (1,745 kg).

Product features and technical characteristics section. Includes icons for frost-free operation, pressure (≤ 10 bar), IP 42 protection, and humidity (Max. 95% RH). A central image shows the pump unit with arrows pointing to its features.

Standard reference: RoHS Directive 2015/863/EU, 2011/65/EU

Low Voltage Directive 2014/35/EU. EN 60335-1:2012+A11+A13+A1+A14+A2, EN 60335-2-51:2003+A1+A2, EN 62233:2008

Electromagnetic compatibility EMC Directive 2014/30/EU. EN 55014-1:2017+A11, EN 55014-2:2015, EN IEC 61000-3-2:2019, EN 61000-3-3:2013+A1

Electrical Equipment (Safety) Regulation 2016 (UK SI 2016 No. 1101). BS EN 60335-1:2012+A2, BS EN 60335-2-51:2003+A2, BS EN 62233:2008

EEL ≤ 0,20 - part 2

Installation and safety diagrams labeled A, B, and C. Diagram A shows component placement and cable connections. Diagram B shows temperature and pressure monitoring. Diagram C shows eye safety and visibility.

ISTRUZIONI PER L'INSTALLAZIONE, L'USO E LA MANUTENZIONE

CIRCOLATORE GPA III

AVVERTENZE: Questo manuale di istruzioni deve essere letto e compreso prima di installare o manutenerlo il prodotto.

Significato del simbolo ATTENZIONE! IL MANCATO RISPETTO DI QUESTE ISTRUZIONI POTREBBE DARE ORIGINE A PERICOLO PER PERSONE, ANIMALI, COSE!

SICUREZZA: È obbligatorio seguire le istruzioni di sicurezza descritte nell'apposito documento inserito in confezione. ATTENZIONE: rischio di shock elettrico.

DESCRIZIONE: Circolatore di ricambio GPA III ad alta efficienza (EEI<0,2 secondo la Ecodesign Directive 2009/125/EC). Fornito con cavo di alimentazione e PWM.

CARATTERISTICHE TECNICHE: Fluidi compatibili: acqua, soluzioni glicolate (max 50%). Alimentazione: 230 V/50-60 Hz. Corpo: ghisa.

INSTALLAZIONE: INFORMAZIONI GENERALI. A) Componenti. B) Montaggio e smontaggio. C) Accessibilità. D1-D4 Posizione di installazione. E) Disaerazione. F) Collegamenti elettrici.

CONSIGLI: lavaggio impianto, trattamento dell'acqua come da norma, utilizzo di filtri e defangatori magnetici, avvio periodico della pompa aiutano ad evitare lo sporco della pompa.

G1-G3) MODALITÀ DI LAVORO. G1) Con cavo PWM collegato (Controllo Esterno). G2) Senza cavo PWM (Controllo Interno). G3) Modalità di lavoro con segnale PWM presente.

H) ALLARMI. Indicazioni del display e azioni da intraprendere.

RIFIUTI DI APPARECCHIATURE DOMESTICHE - DIRETTIVA EUROPEA 2012/19/UE. Il simbolo del cassonetto barrato indica che il prodotto deve essere smaltito separatamente.

INSTRUCTIONS FOR INSTALLATION, USE AND MAINTENANCE

PUMP GPA III

WARNINGS: This instruction sheet must be read and understood before installing and maintaining the product.

Meaning of the symbol ATTENTION! FAILURE TO FOLLOW THESE INSTRUCTIONS COULD BE ORIGIN OF DANGER FOR PEOPLE, ANIMALS AND THINGS!

SAFETY: It is compulsory to follow the safety instructions described in the specific document provided in the package. CAUTION: risk of electric shock.

LEAVE THIS MANUAL FOR THE USER. DISPOSE OF ACCORDING TO THE REGULATIONS IN FORCE.

DESCRIPTION: High-efficiency spare pump GPA III (EEI<0,2 according to Ecodesign Directive 2009/125/EC). With electric supply cable and PWM cable.

TECHNICAL CHARACTERISTICS: Suitable fluids: water, glycol solutions (max 50%). Electric supply: 230 V/50-60 Hz. Body: cast iron.

INSTALLATION: GENERAL INFORMATION. A) Components. B) Assembling and disassembling. C) Accessibility. D) Installation position. E) Air venting. F) Wiring diagrams.

SUGGESTIONS: system flushing, water treatment as per standard, use of filters and magnetic dirt separators.

G1-G3) WORKING MODES. G1) With PWM cable (Externally Controlled). G2) Without PWM cable (Internally Controlled). G3) Mode with PWM signal present.

H) ALARMS. Display indications and corrective actions.

WASTE OF HOUSEHOLD APPLIANCES - EUROPEAN DIRECTIVE 2012/19/UE. The symbol of the crossed-out wheeled bin indicates that the product should be disposed separately from other waste.

РУКОВОДСТВО ПО УСТАНОВКЕ, ЭКСПЛУАТАЦИИ И ТЕХОБСЛУЖИВАНИЮ

НАСОС GPA III

ПРЕДУПРЕЖДЕНИЯ: Перед тем как приступить к установке или техобслуживанию изделия, необходимо внимательно прочитать настоящее руководство.

Значение символа ATTENTION! НЕ СОБЛЮДЕНИЕ УКАЗАНИЙ, ПРИВЕДЕННЫХ В НАСТОЯЩЕМ РУКОВОДСТВЕ, МОЖЕТ СОЗДАТЬ ОПАСНУЮ СИТУАЦИЮ ДЛЯ ЛЮДЕЙ, ЖИВОТНЫХ И МАТЕРИАЛЬНЫХ ЦЕННОСТЕЙ!

БЕЗОПАСНОСТЬ: Соблюдение требований безопасности, описанных в соответствующем документе, который находится в упаковке, является обязательным.

НАСТОЯЩЕЕ РУКОВОДСТВО ОСТАЁТСЯ В РАСПОРЯЖЕНИИ ПОЛЬЗОВАТЕЛЯ. УТИЛИЗАЦИЯ ОСУЩЕСТВЛЯЕТСЯ СОГЛАСНО ДЕЙСТВУЮЩИМ НОРМАТИВАМ.

ОПИСАНИЕ: Запасной высокоэффективный насос GPA III (EEI<0,2 согласно Директиве по экодизайну 2009/125/EC).

ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ: Совместимые рабочие жидкости: вода, гликолевые растворы (макс. 50%). Питание: 230 V/50-60 Hz.

УСТАНОВКА: ОБЩАЯ ИНФОРМАЦИЯ. A) Компоненты. B) Монтаж и демонтаж. C) Доступность. D1-D4 Положение установки. E) Деаэрация. F) Электрические соединения.

РЕКОМЕНДАЦИИ: промывка системы, стандартная обработка воды, использование магнитных фильтров и шламодельителей.

G1-G3) РЕЖИМЫ РАБОТЫ. G1) Подсоединенным кабелем PWM (внешнее управление).

G1-G3) BТRИБЕСART. G1) Mit verbundenem PWM-Kabel (externe Steuerung). G2) Ohne PWM-Kabel (interne Steuerung). G3) Modus mit PWM-Signal present.

H) АВАРИЙНЫЕ СИГНАЛЫ. Индикация на дисплее и необходимые корректирующие действия.

ОТХОДЫ БЫТОВОГО ЭЛЕКТРООБОРУДОВАНИЯ - ДИРЕКТИВА ЕС 2012/19/ЕВ. Символ перевернутого мусорного контейнера означает, что соответствующее изделие подлежит утилизации отдельно от других отходов.

INSTALLATIONS-, BETRIEBS- UND WARTUNGSANWEISUNGEN

PUMPE GPA III

HINWEISE: Diese Anleitung muss vor Installation und Wartung des Produkts gelesen und verstanden worden sein.

Bedeutung des Symbols ATTENTION! DIE MISSACHTUNG DIESER ANWEISUNGEN KÖNNTE MENSCHEN, TIERE UND GEGENSTÄNDE GEFÄHRDEN!

SICHERHEIT: Die in der entsprechenden Dokumentation im Lieferumfang erhaltenen Sicherheitshinweise müssen beachtet werden. ACHTUNG: Stromschlaggefahr.

DIESE ANLEITUNG IST DEM BENUTZER AUSZUHÄNDIGEN. DIE ENTSORGUNG MUSS GEMÄSS DEN GELTENDEN VORSCHRIFTEN ERFOLGEN.

BESCHREIBUNG: Hocheffiziente Ersatz-Umwälzpumpe GPA III (EEI<0,2 gemäß der Ecodesign Directive 2009/125/EC).

TECHNISCHE MERKMALE: Kompatible Medien: Wasser, Glykollösungen (max. 50%). Stromversorgung: 230 V/50-60 Hz.

INSTALLATION: ALLGEMEINE INFORMATIONEN. A) Komponenten. B) Montage und Demontage. C) Zugänglichkeit. D1-D4 Einbauweise. E) Entlüftung. F) Elektrische Anschlüsse.

EMPFEHLUNGEN: Spülen des Systems, standardmäßige Wasseraufbereitung, Verwendung von Filtern und Schlammscheidern.

G1-G3) BТRИБЕСART. G1) Mit verbundenem PWM-Kabel (externe Steuerung). G2) Ohne PWM-Kabel (interne Steuerung). G3) Modus mit PWM-Signal present.

H) АВАРИЙНЫЕ СИГНАЛЫ. Индикация на дисплее и необходимые корректирующие действия.

ELEKTRO-ALTGERÄTE - EUROPÄISCHE RICHTLINIE 2012/19/ЕВ. Das Symbol der durchgestrichenen Mülltonne weist darauf hin, dass das Gerät von anderen Abfällen getrennt gesammelt und gemäß den Bestimmungen des jeweiligen Landes einer Sammelstelle für die getrennte Entsorgung zugeführt oder zum Händler gebracht werden muss.

INSTRUCTIONS D'INSTALLATION, D'UTILISATION ET D'ENTRETIEN

CIRCLATEUR GPA III

AVERTISSEMENTS: Ce manuel d'instructions doit être lu et compris avant d'installer ou d'effectuer une intervention d'entretien sur le produit.

Signification du symbole ATTENTION! LE NON-RESPECT DE CES INSTRUCTIONS PEUT CONSTITUER UN DANGER POUR LES PERSONNES, LES ANIMAUX ET LES OBJETS !

SÉCURITÉ: Il est obligatoire de suivre les consignes de sécurité décrites dans le document inclus dans l'emballage. ATTENTION : risque d'électrocution.

LAISSER CE MANUEL À DISPOSITION DE L'UTILISATEUR. ÉLIMINER SELON LA RÉGLEMENTATION EN VIGUEUR.

DESCRIPTION: Circulateur de rechange GPA III haute efficacité (EEI<0,2 conformément à la directive Ecodesign 2009/125/EC). Livré avec câble d'alimentation et PWM.

CARACTÉRISTIQUES TECHNIQUES: Fluides compatibles : eau, solutions glycolées (max 50%). Alimentation : 230 V/50-60 Hz.

INSTALLATION : INFORMATIONS GÉNÉRALES. A) Composants. B) Montage et démontage. C) Accessibilité. D1-D4 Position d'installation. E) Désaération. F) Branchements électriques.

CONSEILS : lavage installation, traitement de l'eau conformément aux normes, utilisation de filtres et de pots de décaantation magnétiques.

G1-G3) MODOС D'INTERVENTION. G1) Avec câble PWM connecté (Contrôle extérieur). G2) Sans câble PWM (Contrôle interne). G3) Modus avec signal PWM present.

H) АВАРИЙНЫЕ СИГНАЛЫ. Индикация на дисплее и необходимые корректирующие действия.

DECHETS D'EQUIPEMENTS ELECTRIQUES ET ELECTRONIQUES (DEEE) - DIRECTIVE EUROPEENNE 2012/19/ЕВ. Le symbole de la poubelle barrée indique qu'il faut éliminer le produit séparément.

INSTRUCCIONES DE INSTALACIÓN, USO Y MANTENIMIENTO

CIRCLADOR GPA III

ADVERTENCIAS: Lea este manual de instrucciones antes de instalar el producto o hacer el mantenimiento.

Significado del símbolo ATENCIÓN! LA INOBSERVANCIA DE ESTAS INSTRUCCIONES PUEDE CAUSAR SITUACIONES DE PELIGRO PARA PERSONAS, ANIMALES O COSAS.

SEGURIDAD: Es obligatorio respetar las instrucciones de seguridad contenidas en el documento específico que se incluye en el suministro. ATENCIÓN: riesgo de descarga eléctrica.

ENTREGAR ESTE MANUAL AL USUARIO. DESECHAR DE ACUERDO CON LAS NORMAS VIGENTES.

DESCRIPCIÓN: Circulador de recambio GPA III de alta eficiencia (EEI<0,2 según la Directiva de Ecodiseño 2009/125/EC). Suministrado con cable de alimentación y PWM.

CARACTERÍSTICAS TÉCNICAS: Fluidos compatibles: agua o soluciones de glicol (máx. 50%). Alimentación: 230 V/50-60 Hz.

INSTALACIÓN: INFORMACIÓN GENERAL. A) Componentes. B) Montaje y desmontaje. C) Accesibilidad. D1-D4 Posición de instalación. E) Purga de aire. F) Conexiones eléctricas.

CONSEJOS: el lavado del sistema, el tratamiento del agua según las normas, el uso de filtros y de defangadores magnéticos.

G1-G3) MODOS DE TRABAJO. G1) Con cable PWM conectado (control externo). G2) Sin cable PWM (control interno). G3) Modus con señal PWM present.

H) АВАРИЙНЫЕ СИГНАЛЫ. Индикация на дисплее и необходимые корректирующие действия.

RESIDUOS DE APARATOS DOMÉSTICOS - DIRECTIVA EUROPEA 2012/19/ЕВ. El símbolo del contenedor tachado indica que el producto debe eliminarse separadamente de los demás residuos.



D1 **D2**

D3 **D4**

F
Electric supply cable
 Brown=Live (L)
 Yellow/green=Earth (E)
 Blue=Neutral (N)

PWM cable
 Red=PWM input (in)
 Black=Ground (G)
 Yellow=PWM output (out)

G1
PWM MODE
 Externally controlled:
 electric supply cable +
 PWM cable
 Factory setting: PWM 2

Press the menu button 5 s to select the PWM working modes

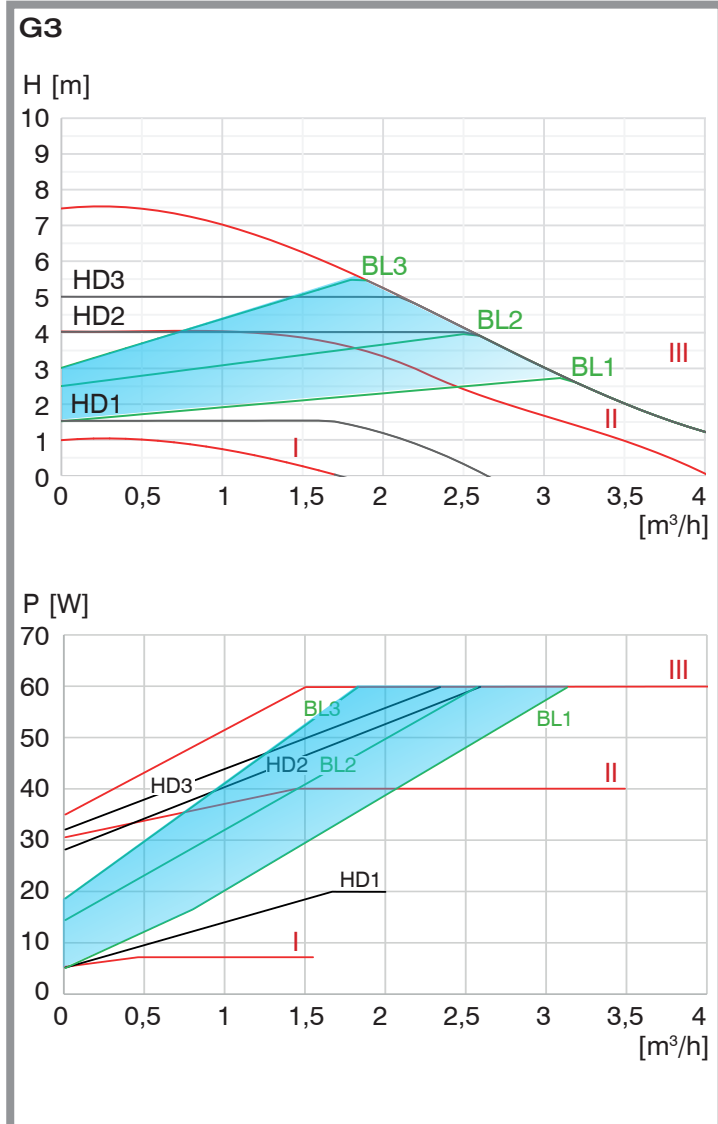
LED	MODE	SUGGESTED SYSTEM
	I+II+III+A+P: PWM 2 (factory setting)	
	P: PWM 1	

PWM 2

PWM 2 input signal (%)	Pump status/speed
PWM≤5	All five lights are ON, PWM 2 mode is active, pump stops (stand-by). Pump stops also in case of no PWM input signal
5<PWM≤8	Pump stops
8<PWM≤15	Lowest pump speed
15<PWM≤90	Pump speed: increases from lowest to highest
90<PWM≤100	All five lights are ON, PWM 2 mode is active. Highest pump speed

PWM 1

PWM 1 input signal (%)	Pump status/speed
PWM=0	Pump switches to non-PWM mode. Pump speed depending on the selected non-PWM curve
PWM≤10	Highest pump speed
10<PWM≤84	Pump speed: decreases from highest to lowest
84<PWM≤91	Lowest pump speed
91<PWM≤95	Low PWM signal: pump hunting avoided by a hysteresis function
95<PWM≤100	Stand-by, pump stops



G2
NON-PWM MODE
 Internally controlled:
 electric supply cable
 only

Press the menu button to select the non-PWM working modes

LED	MODE	SUGGESTED SYSTEM
	I	
	II	
	III	
	Auto	
	I+II: BL1	
	I+III: BL2	
	I+A: BL3	
	II+III: HD1	
	II+A: HD2	
	II+P: HD3	

H ERRORS: DISPLAY AND SOLUTIONS
 Lights flashing (flickering) in case of error. In case of failure, turn the power off. After trouble-shooting, turn the power on and restart the pump.

	Pump fuse burned	Replace the pump.
	Circuit breaker (for current/voltage control) opens	Check and connect the circuit breaker.
	Failure of pump motor	Replace the pump.
	Over voltage protection	Pump stops after 2 s. Pump automatically restarts only when voltage returns to normal values (260±10 V). Unplug the pump and verify the system voltage.
	Under voltage protection	Pump stops after 2 s. Pump automatically restarts only when voltage returns to normal values (175±10 V). Verify the system voltage.
	Over current protection	Pump stops immediately. After 5 s, pump restarts. If the fault is not eliminated, it will stop again. Unplug the pump and verify the system current.
	Light load protection ("no water protection")	Conditions: pump running, power consumption < 13 W, speed > 4200 rpm. Pump stops after 8 s and restarts after 5 s. After five consecutive times, pump is protected and does not restart. Unplug the pump and verify the system. Note: light load protection available only for HD3 mode.
	Phase loss protection	Pump stops immediately. Pump tries to restart after 5 s. If the fault is not eliminated, replace the pump.
	Locked rotor protection	If the rotational speed is lower than 600 rpm for 3 s, pump stops. Pump tries to restart after 5 s. In case of persistent alarm or completely blocked rotor: - select mode III (max constant speed) to deblock the rotor; - if still in alarm, remove the electronic part and clean the rotor. If the fault is not eliminated, replace the pump.
	Start failure (internal electric problem)	Replace the pump.
	Over temperature protection	If the PCB board temperature is higher than 110±10% °C, pump power is automatically halved (30 W). When the temperature is restored to the working range, the power is automatically restored to the maximum.
	Over heat protection	If the PCB board temperature is higher than 120±10% °C, pump stops. Unplug the pump and wait to allow the temperature decrease. Verify the working conditions. Plug again the pump and verify the new working conditions.
Noise in the system	Air in the system	Vent the system.
	Excessively high flow rate	Reduce the inlet pressure of the pump (NPSH).
Noise in the pump	Air in the pump	Vent the system.
	Excessively low inlet pressure	Increase the inlet pressure of the pump (NPSH).
Insufficient heat	Poor performance of the pump	Verify the pump sizing. Increase the inlet pressure of the pump (NPSH).